



- In last week's tip we talked about coolant and the different colors they come in; green, orange, red, blue etc.
- We also talked about the fact that while it's okay to mix same color coolants, different colors should **NOT** be mixed.
- In this week's tip we discuss two major reasons why not to mix different colors.

1. Sludge formation:

- Some coolant types don't interact well and form gel-like mixtures that don't flow properly.
- ❖ Coolant must flow in order to draw heat from the engine. Lack of flow means the engine won't get cooled and will overheat.
- Damage to head gasket, cylinder head and engine block may occur.
- ❖If you live in a cold climate your heater won't work properly.





2. Internal Engine Corrosion:

- Because engines are constantly exposed to moisture from coolant, coolants contain rust inhibitors to protect the engine from rust.
- Mixing coolant types reduces the overall rust prevention capabilities of the coolant.
- Even though individual coolants have elements that prevent rust, mixing them forms compounds that don't have the same rust prevention capabilities.
- Engine will begin to rust from the inside out and may need to be replaced prematurely.



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CREDITS

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